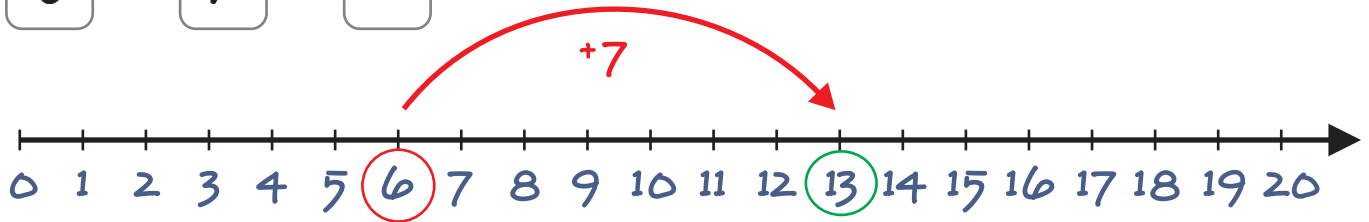




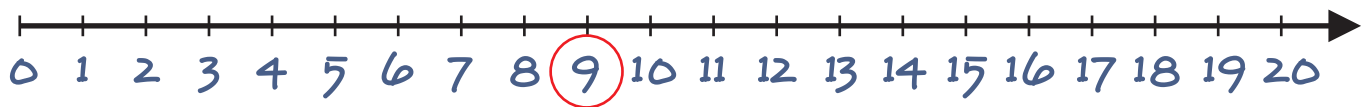
## Addition und Subtraktion ZR 20

Zeichne an und rechne!

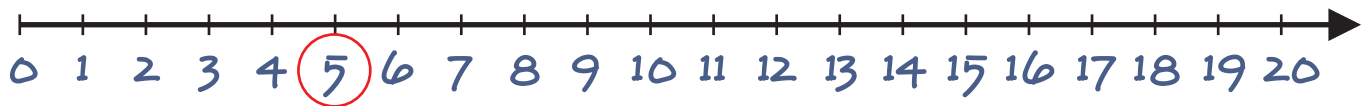
$$\boxed{6} + \boxed{7} = \boxed{\phantom{00}}$$



$$\boxed{9} + \boxed{9} = \boxed{\phantom{00}}$$



$$\boxed{5} + \boxed{8} = \boxed{\phantom{00}}$$



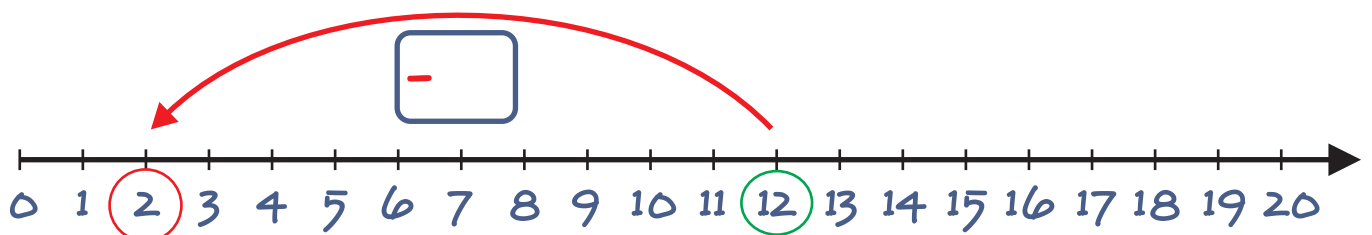
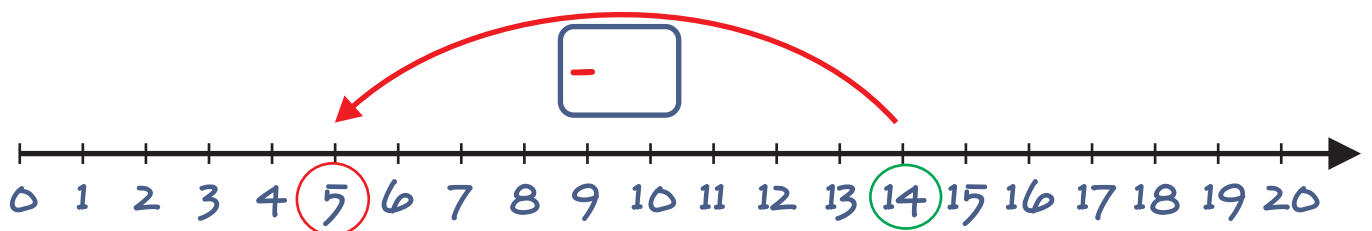
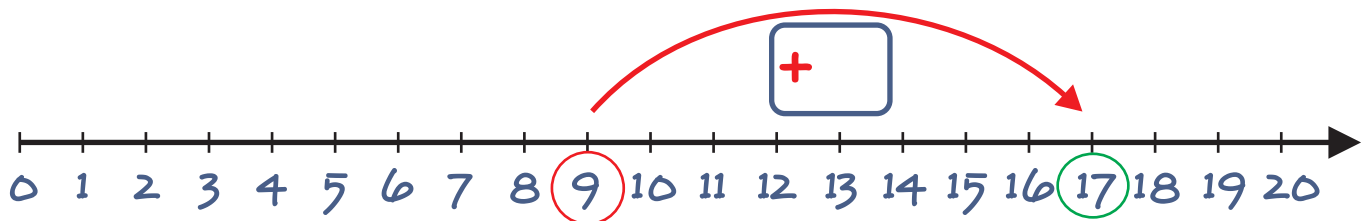
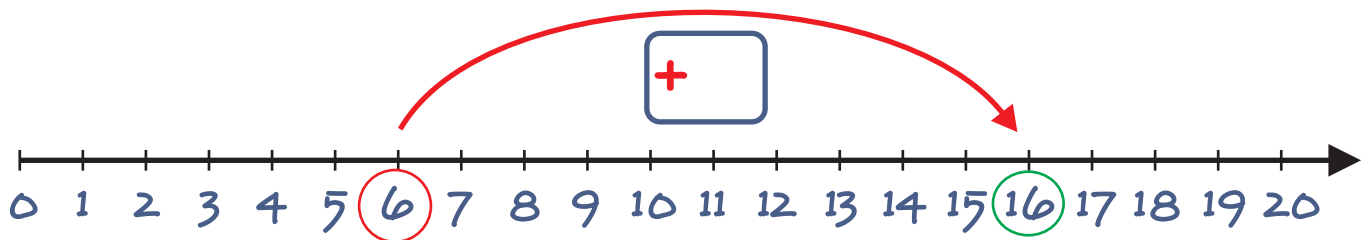
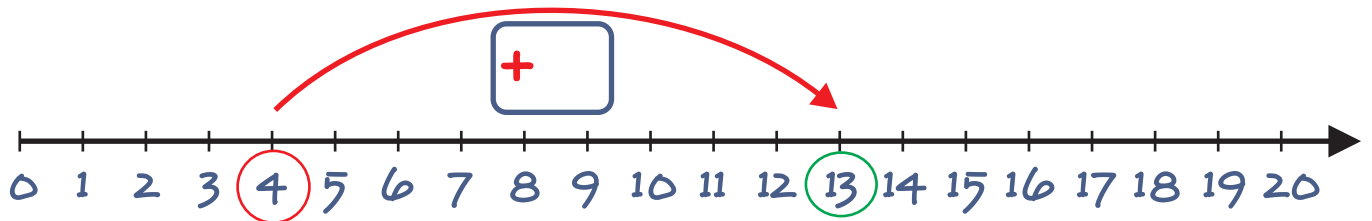
$$\boxed{10} + \boxed{7} = \boxed{\phantom{00}}$$





## Addition und Subtraktion ZR 20

Setze die fehlenden Zahlen ein!





## Addition und Subtraktion ZR 20

Zu jeder Plusaufgabe kannst du eine Minusaufgabe bilden und umgekehrt. Diese Aufgabe nennt man dann Umkehraufgabe.

Berechne und bilde die Umkehraufgabe.

$$\boxed{5} + \boxed{7} = \boxed{12} \quad \Rightarrow \quad \boxed{12} - \boxed{7} = \boxed{\phantom{00}}$$

$$\boxed{9} + \boxed{6} = \boxed{\phantom{00}} \quad \Rightarrow \quad \boxed{\phantom{00}} - \boxed{\phantom{00}} = \boxed{\phantom{00}}$$

$$\boxed{4} + \boxed{8} = \boxed{\phantom{00}} \quad \Rightarrow \quad \boxed{\phantom{00}} - \boxed{\phantom{00}} = \boxed{\phantom{00}}$$

$$\boxed{2} + \boxed{12} = \boxed{\phantom{00}} \quad \Rightarrow \quad \boxed{\phantom{00}} - \boxed{\phantom{00}} = \boxed{\phantom{00}}$$

$$\boxed{8} + \boxed{8} = \boxed{\phantom{00}} \quad \Rightarrow \quad \boxed{\phantom{00}} - \boxed{\phantom{00}} = \boxed{\phantom{00}}$$

$$\boxed{11} + \boxed{7} = \boxed{\phantom{00}} \quad \Rightarrow \quad \boxed{\phantom{00}} - \boxed{\phantom{00}} = \boxed{\phantom{00}}$$

## Addition und Subtraktion ZR 20

Setze die richtigen Rechenzeichen ein: '-' oder '+'.  

---

$12 \square 9 = 3$

$20 \square 1 = 19$

$7 \square 6 = 13$

$14 \square 5 = 9$

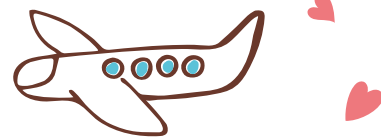
$18 \square 9 = 9$

$16 \square 3 = 19$

$14 \square 4 = 10$

$11 \square 7 = 18$

$19 \square 4 = 15$



$7 \square 5 = 14 \square 2$

$8 \square 4 = 12 \square 8$

$11 \square 9 = 12 \square 8$

$15 \square 5 = 1 \square 9$

$9 \square 5 = 18 \square 4$

$13 \square 4 = 11 \square 2$

$7 \square 9 = 12 \square 4$

$5 \square 4 = 16 \square 7$

$8 \square 9 = 12 \square 5$

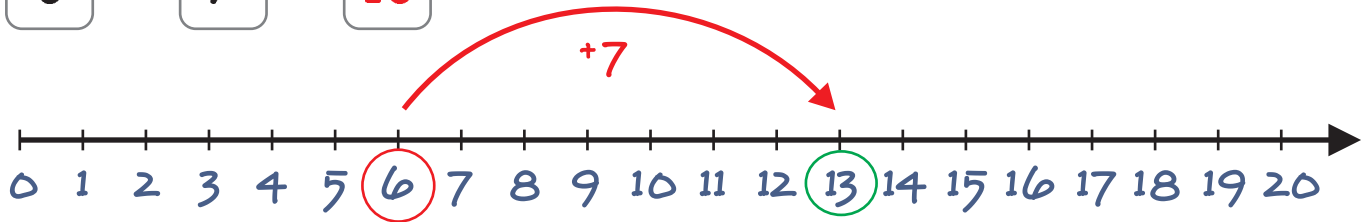




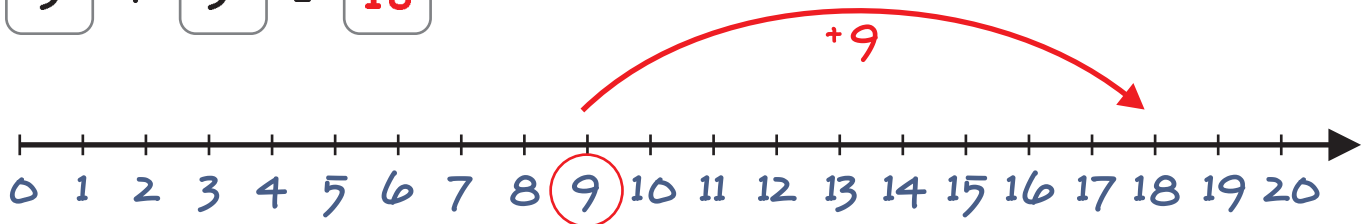
### Addition und Subtraktion ZR 20

Zeichne an und rechne!

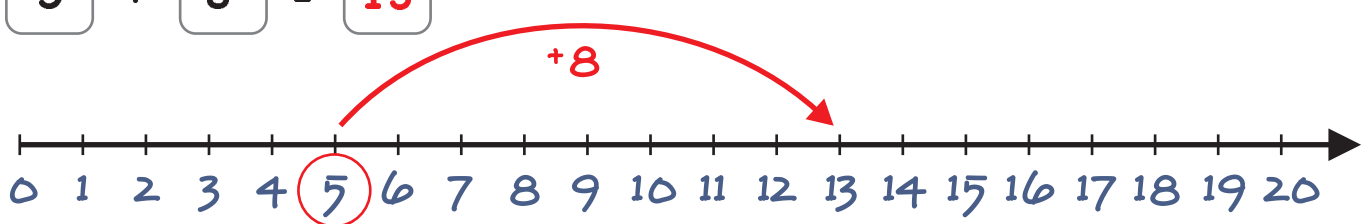
$$6 + 7 = 13$$



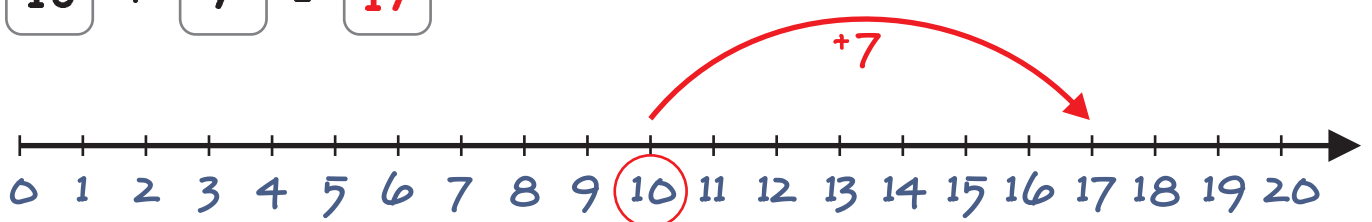
$$9 + 9 = 18$$



$$5 + 8 = 13$$



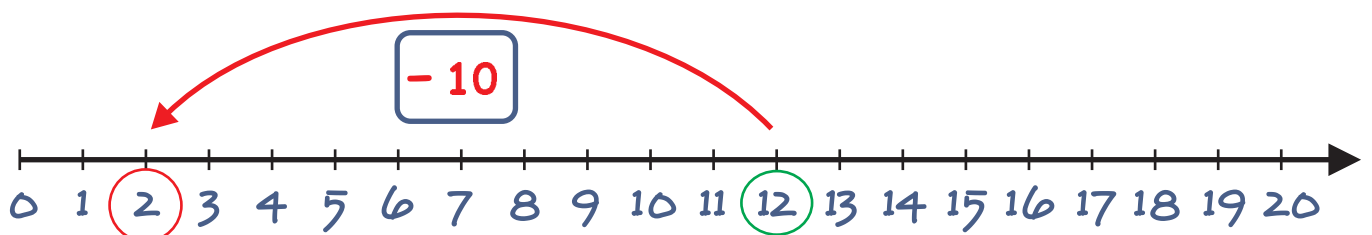
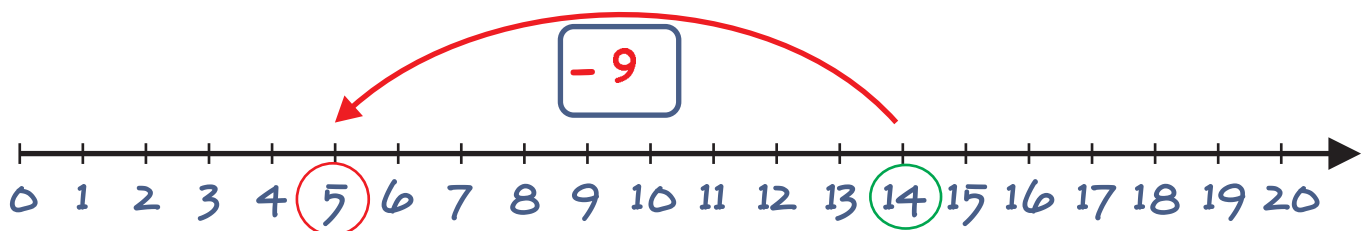
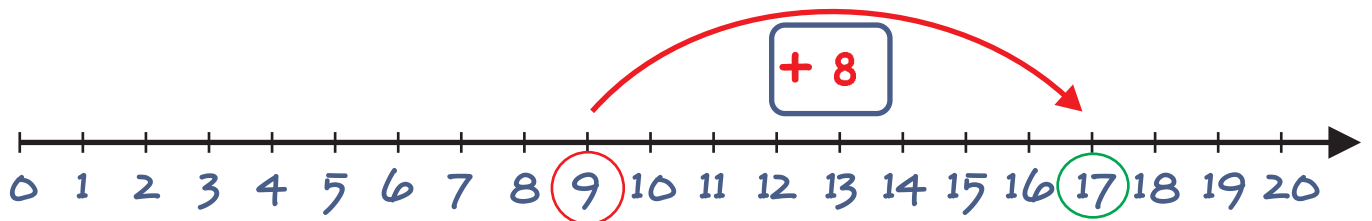
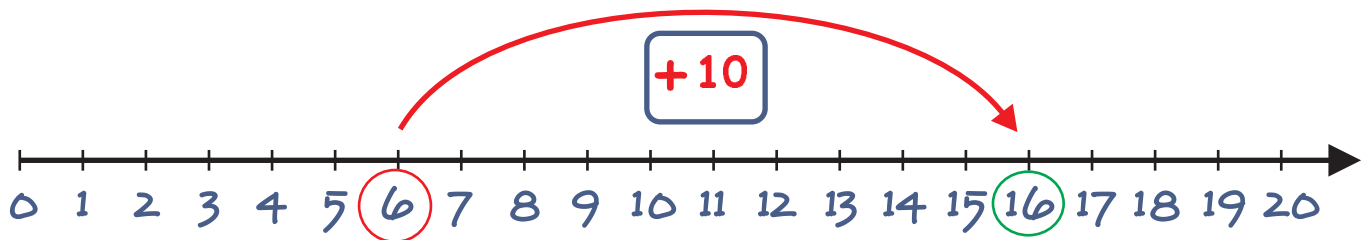
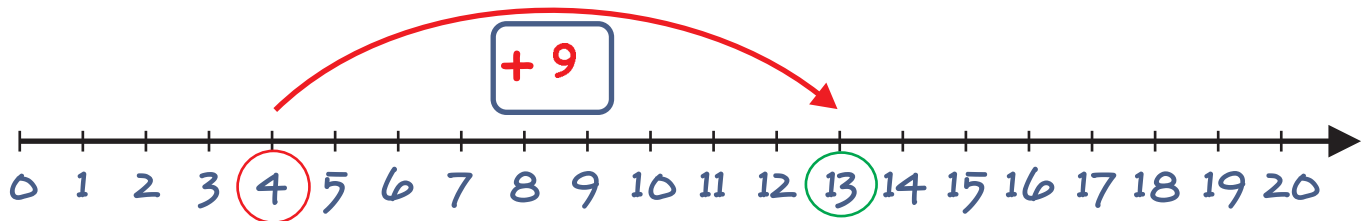
$$10 + 7 = 17$$





### Addition und Subtraktion ZR 20

Setze die fehlenden Zahlen ein!





### Addition und Subtraktion ZR 20

Zu jeder Plusaufgabe kannst du eine Minusaufgabe bilden und umgekehrt. Diese Aufgabe nennt man dann Umkehraufgabe.

Berechne und bilde die Umkehraufgabe.

$$\boxed{5} + \boxed{7} = \boxed{12} \quad \Rightarrow \quad \boxed{12} - \boxed{7} = \boxed{5}$$

$$\boxed{9} + \boxed{6} = \boxed{15} \quad \Rightarrow \quad \boxed{15} - \boxed{6} = \boxed{9}$$

$$\boxed{4} + \boxed{8} = \boxed{12} \quad \Rightarrow \quad \boxed{12} - \boxed{8} = \boxed{4}$$

$$\boxed{2} + \boxed{12} = \boxed{14} \quad \Rightarrow \quad \boxed{14} - \boxed{12} = \boxed{2}$$

$$\boxed{8} + \boxed{8} = \boxed{16} \quad \Rightarrow \quad \boxed{16} - \boxed{8} = \boxed{8}$$

$$\boxed{11} + \boxed{7} = \boxed{18} \quad \Rightarrow \quad \boxed{18} - \boxed{7} = \boxed{11}$$

### Addition und Subtraktion ZR 20

Setze die richtigen Rechenzeichen ein: '-' oder '+'.  


$12 \boxed{-} 9 = 3$

$20 \boxed{-} 1 = 19$

$7 \boxed{+} 6 = 13$

$14 \boxed{-} 5 = 9$

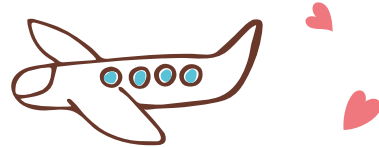
$18 \boxed{-} 9 = 9$

$16 \boxed{+} 3 = 19$

$14 \boxed{-} 4 = 10$

$11 \boxed{+} 7 = 18$

$19 \boxed{-} 4 = 15$



$7 \boxed{+} 5 = 14 \boxed{-} 2$

$8 \boxed{-} 4 = 12 \boxed{-} 8$

$11 \boxed{+} 9 = 12 \boxed{+} 8$

$15 \boxed{-} 5 = 1 \boxed{+} 9$

$9 \boxed{+} 5 = 18 \boxed{-} 4$

$13 \boxed{-} 4 = 11 \boxed{-} 2$

$7 \boxed{+} 9 = 12 \boxed{+} 4$

$5 \boxed{+} 4 = 16 \boxed{-} 7$

$8 \boxed{+} 9 = 12 \boxed{+} 5$